



NOTES: (UNLESS OTHERWISE SPECIFIED).

- 1) MATERIAL:
 - A) LID: Al_2O_3 BLACK CERAMIC, ALUMINA 91%.
 - B) PREFORM: B-STAGE THERMOSET EPOXY.
- 2) RECOMENDED CURE: WITH CLAMP PRESSURE 0.035 KG/CM SQ.
 - STEP 1 - PREHEAT PACKAGE @ 75°C.
 - STEP 2 - CURE @ 125°C FOR 30 MINUTES.
 - STEP 3 - CURE @ 150°C FOR 60 MINUTES.
- 3) STORAGE LIFE: 6 MONTHS @ 25°C, 12 MONTHS @ 0°C.
- 4) DIMENSIONS IN MM.

TOLERANCE UNLESS NOTED		APPROVALS		DATE									
X.X	+/- 0.3	DRAWN J. Hines		2/26/2016									
X.XX	+/- 0.03	ENG M. Hart		2/26/2016		TITLE CERAMIC LID FOR SOICs WITH B-STAGE EPOXY							
X.XXX	+/- 0.003	MFG				SCALE 20:1		SIZE A		DRAWING NO. 247073		REV A	
ANGLES +/- 0.5°		THIRD ANGLE PROJECTION		QA		DO NOT SCALE DRAWING		SHEET 1 OF 1					
ALL DIMENSIONS IN		CUST		REVISED									
<input type="checkbox"/> INCHES <input checked="" type="checkbox"/> MILLIMETERS													